



Universal Electrode for Nickel Alloys

- Welds over 50 different nickel alloys & stainless steel.
- Resists high temperatures up to 2200°F (1205°C) – helps prevent cracking.
- Provides excellent corrosion resistance.

TRUST MAGNA FOR

Ease of Application
Wide Versatility
Outstanding Physical
Properties

MAGNA INDUSTRIAL CO. LIMITED

Total Quality Maintenance

SPECIAL FEATURES

Magna 8N12 Universal Electrode for Nickel Alloys is "The Problem Solver" electrode.

- Magna 8N12 welds more than 50 different nickel alloys and stainless steel.
- **Magna 8N12** resists high heat and withstands constant service temperatures of 2200 °F (1205°C). Highly alloyed make-up helps prevent cracking.
- Magna 8N12 provides excellent resistance to corrosion.

OUTSTANDING PROPERTIES

Magna 8N12 is the universal electrode for nickel alloys that:

- Is ideal for high-nickel alloys, including monel and inconel.
- Provides outstanding physical and mechanical properties.
- Gives a dense, non-porous deposit.
- Is readily machinable.
- Enables all-position welding.

USE FOR

Magna 8N12 (for AC & DC) is the universal problem-solver, welding:

- Ferritic Stainless to Austenitic Stainless Inconel to Monel
- Clad Steel to Unclad Steel Nickel to Steel
- Inconel to Inconel Stainless Steel to Monel
- Nichrome to Steel Monel to Monel.



Magna Industrial reserves the right to modify or change this product for purposes of improving its performance characteristics.

© 2004 Magna Industrial Co. Limited.

The Magna trade mark is the property of ITW, Inc., and is used under licence by Magna Industrial Co. Limited

MAGNA INDUSTRIAL CO. LIMITED

Total Quality Maintenance